

## 2017 Winemaker's Reserve PINOT NOIR

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Sourced from vineyards perched on the dramatic cliffs of the Sta. Rita Hills, our 2017 Pinot Noir is gently harvested with stems intact for whole cluster fermentation in stainless steel, and finished in neutral oak for the most balanced expression of fruit.



### **Tasting Notes**

Rhubarb, strawberry and forest leaves on the nose; rich bramble berry, rhubarb, earth, and cocoa on the palate

### **Appellation**

Sta. Rita Hills

### **Blend**

100% Pinot Noir

### **Vinification**

Small lot, T-Bin whole cluster fermentation. Aged in 100% neutral oak for 12 months

### **Production**

1081 Cases

### **Alcohol Content**

14.5%

### **SRP**

\$45